



TOOL HOLDER SELECTION GUIDE

MAZAK • DMGMORI•HAAS • OKUMA
DN SOLUTIONS / DOOSAN•HARDINGE•HYUNDAI WIA
HWACHEON • SMEC • SPINNER • NAKAMURA-TOME
ROMI • MURATEC • EUROTECH

Find the right tool holder by machine model, turret interface, and application.

mongtec ai.mongtec-tools.com • mongtec-tools.com • info@mongtec.com

Table of contents

BMT-45 METRIC STATIC & DRIVEN TOOL HOLDERS	3
BMT-55 METRIC STATIC & DRIVEN TOOL HOLDERS	5
BMT-65 METRIC STATIC & DRIVEN TOOL HOLDERS	7
BMT-75 METRIC STATIC & DRIVEN TOOL HOLDERS	9
BMT-45 & BMT-55 METRIC TOOL HOLDERS	11
BMT-40 STATIC & DRIVEN TOOL HOLDERS	13
BMT-60 STATIC & DRIVEN TOOL HOLDERS	15
BMT-68 METRIC & INCH TOOL HOLDERS	17
MAZAK BOT TOOL HOLDERS	19
DOOSAN BOT TOOL HOLDERS	20
HAAS BMT-65 METRIC STATIC & DRIVEN TOOL HOLDERS	21
HAAS BOT METRIC & INCH TOOL HOLDERS	23
OKUMA BOT & BMT TOOL HOLDERS – TECHNICAL LIST	28
BMT-40 METRIC TOOL HOLDERS	29
BMT-55 INCH TOOL HOLDERS	31
BMT-44 METRIC TOOL HOLDERS	33
BMT-45 METRIC STATIC & DRIVEN TOOL HOLDERS	35
BMT-45 METRIC STATIC & DRIVEN TOOL HOLDERS	37
BMT-55 METRIC STATIC & DRIVEN TOOL HOLDERS	39
BMT-65 METRIC STATIC & DRIVEN TOOL HOLDERS	41
BMT-75 METRIC STATIC & DRIVEN TOOL HOLDERS	43
BMT-65 METRIC STATIC & DRIVEN TOOL HOLDERS	45
BOT TOOL HOLDERS	47

BMT-45 METRIC STATIC & DRIVEN TOOL HOLDERS

Brand Compatibility List



Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M97084	20		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR FACING & FACE GROOVING	
2	M53284	20				
3	M87084	20				
4	M64784	20				
5	M16284	20			180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
6	M85284	20				
7	M03185	20				
8	M63284	20			USED FOR OD TURNING, OD THREADING & OD GROOVING IN MULTIPLE (M3 & M4) APPLICATIONS FOR MAIN & SUB SPINDLE	
9	M95284	20				
10	M82185	Ø20		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
11	M44384	Ø25		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
12	M94084	Ø32				
13	M49084	Ø40				
14	M14384	Ø32				
15	M92185	Ø32		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
16	M26284	Ø32				
17	M51184	SH26 BLADE WIDTH 26		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR PARTING WITH BLADE	
18	M61185	SH26 BLADE WIDTH 26				
19	M09084	SH26 BLADE WIDTH 26		EXTERNAL COOLANT SUPPLY		

Driven Tools

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
20	M4107	ER25 RANGE 1-16		EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD SLOTING & MILLING	
21	M1007	ER25 RANGE 1-16				
22	M2007	ER25 RANGE 1-16			180° REVERSIBLE & USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING	

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

BMT-55 METRIC STATIC & DRIVEN TOOL HOLDERS

Brand Compatibility List



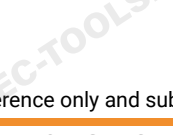
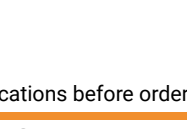
Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M12084	25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR FACING & FACE GROOVING	
2	M74384	25				
3	M91084	Ø40		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
4	M04485	Ø32				
5	M23084	Ø40				
6	M14484	Ø32				
7	M19684	Ø40				
8	M02084	Ø40				
9	M82384	Ø40				
10	M39484	Ø20		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
11	M33484	20				
12	M81484	25				
13	M03084	25				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
14	M22084	25		EXTERNAL COOLANT SUPPLY	USED FOR OD TURNING, OD THREADING & OD GROOVING IN MULTIPLE (M3 & M4) APPLICATIONS FOR MAIN & SUB SPINDLE	
15	M13084	25				
16	M45084	SH32 BLADE WIDTH 32			180° REVERSIBLE & USED FOR PARTING WITH BLADE	

Driven Tools

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
17	M6317	ER25 RANGE 1-16	      	EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD SLOTTING & MILLING	
18	M6117	ER25 RANGE 1-16				
19	M4117	ER32 RANGE 2-20				
20	M3317	ER25 RANGE 1-16			180° REVERSIBLE & USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING	
21	M2317	ER32 RANGE 2-20				
22	M4317	ER25 RANGE 1-16				
23	M5317	ER32 RANGE 2-20				
24	M8017	ER25 RANGE 1-16				
25	M9217	ER32 RANGE 2-20				
26	M0317	ER25 RANGE 1-16				
27	M1317	ER32 RANGE 2-20				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

BMT-65 METRIC STATIC & DRIVEN TOOL HOLDERS

Brand Compatibility List



Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M44484	25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR FACING & FACE GROOVING	
2	M62084	25				
3	M96084	25				
4	M21484	25				
5	M31484	25				
6	M52084	25		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
7	M51384	Ø40				
8	M80584	Ø50				
9	M33884	Ø40				
10	M33084	Ø50				
11	M72084	Ø40				
12	M03884	Ø40				
13	M31384	Ø25				
14	M60684	Ø25				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
15	M42084	25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
16	M37084	25				
17	M20584	25				
18	M62884	25			USED FOR OD TURNING, OD THREADING & OD GROOVING IN MULTIPLE (M3 & M4) APPLICATIONS FOR MAIN & SUB SPINDLE	
19	M43084	SH32 BLADE WIDTH 32			180° REVERSIBLE & USED FOR PARTING WITH BLADE	

Driven Tools

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
20	M4027	ER32 RANGE 2-20		EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD SLOTTING & MILLING	
21	M3227	ER32 RANGE 2-20				
22	M7127	ER32 RANGE 2-20			180° REVERSIBLE & USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING	
23	M5127	ER32 RANGE 2-20				
24	M0227	ER32 RANGE 2-20				
25	M6227	ER32 RANGE 2-20				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

BMT-75 METRIC STATIC & DRIVEN TOOL HOLDERS

Brand Compatibility List



Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M20084	25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR FACING & FACE GROOVING	
2	M68684	32				
3	M40084	Ø50		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR 'U' DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
4	M30084	Ø60				
5	M65284	Ø60				
6	M17684	Ø60				
7	M10084	25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
8	M50084	32				
9	M43484	25				
10	M53484	32				
11	M47684	32				
12	M83484	32				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders

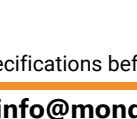
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
13	M1037	ER32 RANGE 2-20		EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD SLOTTING & MILLING	
14	M3037	ER40 RANGE 3-26				
15	M8037	ER40 RANGE 3-26			180° REVERSIBLE & USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING	
16	M5037	ER40 RANGE 3-26				
17	M9037	ER40 RANGE 3-26				

BMT-45 & BMT-55 METRIC TOOL HOLDERS

Brand Compatibility List



HARDINGE TALENT
BMT45-GS 42,51,T-42,51 SUPER-PRECISION,TALENT 42,51 &
BMT55-CONQUEST H51,SUPER PRECISION T56,T-65

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TYPE	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	TOOL HOLDER (3D)
1	M97084	20	BMT45		EXTERNAL COOLANT SUPPLY	
2	M53284	20	BMT45			
3	M74384	25	BMT55			
4	M16284	20	BMT45			
5	M33484	20	BMT55			
6	M22184	20	BMT45			
7	M02184	20	BMT45			
8	M12184	Ø32/Ø12	BMT45		INTERNAL & EXTERNAL COOLANT SUPPLY	
9	M91184	Ø32/Ø12	BMT45			
10	M94084	Ø32	BMT45			
11	M14384	Ø32	BMT45			
12	M91084	Ø40	BMT55			
13	M23084	Ø40	BMT55			
14	M02084	Ø40	BMT55			
15	M26284	Ø32	BMT45		EXTERNAL COOLANT SUPPLY	

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TYPE	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	TOOL HOLDER (3D)
16	M4107	ER25	BMT45		EXTERNAL COOLANT SUPPLY	
17	M6117	ER25	BMT55			
18	M4117	ER32	BMT55			
19	M2007	ER25	BMT45			
20	M8017	ER25	BMT55			
21	M9217	ER32	BMT55			
22	M0317	ER25	BMT55			
23	M1317	ER32	BMT55			
24	M6107	ER25	BMT45			
25	M7107	ER20	BMT45			

BMT-40 STATIC & DRIVEN TOOL HOLDERS

Brand Compatibility List

DMG MORI

DURATURN 2050, 2550 (MC) / NL, NLX 1500, 2000, 2500 20 STATION TURRET
 NT, NTX 1000, 2000 / NT 3000, 3100, 3150, 3200 / NRX 2000
 NZ 1500, 2000 16 STATION TURRET / NZX 1500, 2000 20 STATION TURRET

Static Tool Holders					
No.	ITEM NO	TOOL CLAMPING	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M56084	25	EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR FACING & FACE GROOVING	
2	M74484	20			
3	M35184	Ø32	INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
4	M85285	Ø40			
5	M14184	Ø40			
6	M86084	Ø25			
7	M73884	Ø32	EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR BORING, DRILLING, INTERNAL THREADING, ID GROOVING (GIVES BETTER CLAMPING & RIGIDITY)	
8	M83884	Ø40			
9	M93184	Ø25	INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
10	M83184	20	EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
11	M90284	20	EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
12	M01284	20			
13	M40284	25			
14	M45184	25			
15	M26084	25			
16	M36084	25			
17	M46084	20		USED FOR OD TURNING, OD THREADING & OD GROOVING IN MULTIPLE (M3 & M4) APPLICATIONS FOR MAIN & SUB SPINDLE	
18	M44188	25			

Driven Tools

19	M4057	ER32	EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD SLOTTING & MILLING	
20	M6057	ER32	EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING	

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

BMT-60 STATIC & DRIVEN TOOL HOLDERS

Brand Compatibility List

DMG MORI

NL, NLX 1500, 2000, 2500, 3000 12 STATION TURRETS / NLX 4000 12 STATION TURRETS
 NLX 4000, 4200, 4250, 4300, 5000, 5400 / NZL 2000, 250
 NZX 2500 12 STATIONS TURRETS

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	MA79001T	Ø40		INTERNAL & EXTERNAL COOLANT SUPPLY	USED FOR 'U' DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
2	M61584	Ø50				
3	MA69001T	Ø32				
4	MA5003T	25		EXTERNAL COOLANT SUPPLY	USED FOR FACING & FACE GROOVING	
5	MA68100T	25			180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
6	MA58300T	25				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
7	MA79100T	25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
8	M06084	25				
9	M95084	25				
10	MA48100T	25			USED FOR OD TURNING, OD THREADING & OD GROOVING IN MULTIPLE (M3 & M4) APPLICATIONS FOR MAIN & SUB SPINDLE	
11	M16084	25				

Driven Tools

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
12	M9067	ER40		EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD SLOTTING & MILLING	
13	M1167	ER40			180° REVERSIBLE & USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING	

BMT-68 METRIC & INCH TOOL HOLDERS

Brand Compatibility List



QTC/QTU 100-350 M,MY,MS,MSY / QT,QTS 100M,MY,MS,MSY / MZ 68 B,C
 QT 200, 250 M,MY,MS,MSY,16D / QT,QTS 200, 250 M,MY,MS,MSY
 QT-Ez 8-12 M,MY,MSY

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M07184	25		EXTERNAL COOLANT SUPPLY	USED FOR FACING & FACE GROOVING	
2	M33684	25.4				
3	M02584	Ø25.4		INTERNAL & EXTERNAL COOLANT SUPPLY	USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
4	M43684	Ø25.4				
5	M27185	Ø21				
6	M17185	Ø31.75				
7	M96184	Ø40				
8	M84284	Ø38.1				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
9	M58085	20		EXTERNAL COOLANT SUPPLY	USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
10	M07185	19.05				
11	M47084	25				
12	M23684	25.4				
13	M76084	25			USED FOR OD TURNING, OD THREADING & OD GROOVING IN MULTIPLE (M3 & M4) APPLICATIONS FOR MAIN & SUB SPINDLE	
14	M13684	25.4				
15	M30385	SH32		INTERNAL & EXTERNAL COOLANT SUPPLY	USED FOR PARTING WITH BLADE	

Driven Tools

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
15	M1018	ER32		EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD SLOTTING & MILLING	
16	M2018	ER32			USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING	

MAZAK BOT TOOL HOLDERS

Brand Compatibility List



QT & QTS 200,250

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M45245	25		EXTERNAL COOLANT SUPPLY	USED FOR FACING & FACE GROOVING	
2	M74245	Ø40		INTERNAL & EXTERNAL COOLANT SUPPLY	USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	

Brand Compatibility List



DUAL TURN 20,MEGA TURN SMART 500,600 / QT & QTS 300,350
 QTN 200,250,300,350 / SUPER QUICK TURN 200,250,300

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M95735	25		EXTERNAL COOLANT SUPPLY	USED FOR FACING & FACE GROOVING	
2	M96835	Ø40				
3	M57045	Ø50		INTERNAL & EXTERNAL COOLANT SUPPLY	USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
4	M65835	Ø32				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

DOOSAN BOT TOOL HOLDERS

Brand Compatibility List



LYNX 220 A,B,C / LYNX 2100 / PUMA GT2100 (12ST) / LYNX 220 LSA,LSC
PUMA 240 A,B,C,LC

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M84735	25		EXTERNAL COOLANT SUPPLY	USED FOR FACING & FACE GROOVING	
2	M56265	Ø40		INTERNAL & EXTERNAL COOLANT SUPPLY	USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	

Brand Compatibility List



PUMA 400A,LA,XLA /
PUMA 400B,C,LB,LC,XLB,XLC

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M36935	32		EXTERNAL COOLANT SUPPLY	USED FOR FACING & FACE GROOVING	
2	M10935	Ø60		INTERNAL & EXTERNAL COOLANT SUPPLY	USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	

Brand Compatibility List



PUMA GT3100,L,XL,UL (10 & 12 STATION)

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M06465	32		EXTERNAL COOLANT SUPPLY	USED FOR FACING & FACE GROOVING	
2	M85465	Ø60		INTERNAL & EXTERNAL COOLANT SUPPLY	USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	

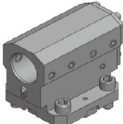
Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

HAAS BMT-65 METRIC STATIC & DRIVEN TOOL HOLDERS

Brand Compatibility List



BMT65 Series: ST-20Y / ST-25Y / ST-30Y / ST-35Y / DS-30Y

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M76484	25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR FACING & FACE GROOVING	
2	M85484	Ø40		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
3	M66484	Ø25				
4	M56484	Ø32				
5	M86484	Ø40				
6	M36584	Ø25				
7	M66584	Ø40		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR BORING, DRILLING, INTERNAL THREADING, ID GROOVING (GIVES BETTER CLAMPING & RIGIDITY)	
8	M76584	Ø50				
9	M37584	Ø25				
10	M67584	Ø40		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING (GIVES BETTER CLAMPING & RIGIDITY)	
11	M77584	Ø50				
12	M75484	25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
13	M18684	Ø25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
14	M94484	Ø32				
15	M38684	Ø40				
16	M49484	Ø25		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
17	M25484	Ø32				
18	M52084	Ø40				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
19	M55484	25		EXTERNAL COOLANT SUPPLY	USED FOR OD TURNING, OD THREADING & OD GROOVING IN MULTIPLE (M3& M4) APPLICATIONS FOR MAIN & SUB SPINDLE	
20	M06484	25				
21	M26484	Ø25		EXTERNAL COOLANT SUPPLY	USED IN 24 STATION BMT TOOL DISC (A/F 387.35) HAVING 15 DEGREE	
22	M46484	Ø25		INTERNAL & EXTERNAL COOLANT		
23	M95484	SH32		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR PARTING WITH BLADE	
24	M96584	25/20		EXTERNAL COOLANT SUPPLY	USED IN 24 STATION BMT TOOL DISC (A/F 387.35) HAVING 15 DEGREE INDEXING OPTION	
25	M36484	25				
26	M17584	25/20				
27	M16484	25				

Driven Tools

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
28	M3227	ER32		EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD	
29	M0227	ER32			180° REVERSIBLE & USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING	

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

HAAS BOT METRIC & INCH TOOL HOLDERS

Brand Compatibility List



ST-10/15 (12-station hybrid turret) / ST-10/15 (BOT turret) - BOLT PATTERN (45 × 70 mm)

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	SIZE	APPROXIMATE WEIGHT (kg)	COOLANT SUPPLY	TOOL HOLDER (3D)
1	M11065	Ø3/4"	INCH	2.3	INTERNAL & EXTERNAL COOLANT SUPPLY	
2	M91065	Ø1"	INCH	2.2		
3	M02065	Ø1 1/4"	INCH	2.1		
4	M59365	Ø1 1/2"	INCH	2.1		
5	M12065	Ø20	METRIC	2.3		
6	M22065	Ø25	METRIC	2.2		
7	M32065	Ø32	METRIC	2.1		
8	M44365	Ø40	METRIC	2.1		
9	M52065	3/4"	INCH	1.8	EXTERNAL COOLANT SUPPLY	
10	M69365	1"	INCH	2		
11	M42065	20	METRIC	1.8		
12	M06265	25	METRIC	2		

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

HAAS BOT METRIC & INCH TOOL HOLDERS

Brand Compatibility List



SL/ST-40 (BOT turret) - BOLT PATTERN (70 × 105 mm)

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	SIZE	APPROXIMATE WEIGHT (kg)	COOLANT SUPPLY	TOOL HOLDER (3D)
1	M50065	Ø2"	INCH	7	INTERNAL & EXTERNAL COOLANT SUPPLY	
2	M60065	Ø2.5"	INCH	6.8		
3	M70065	Ø50	METRIC	7		
4	M80065	Ø60	METRIC	6.8		
5	M90065	1 1/4"	INCH	6.7	EXTERNAL COOLANT SUPPLY	
6	M01065	32	METRIC	6.7		

HAAS BOT METRIC & INCH TOOL HOLDERS

Brand Compatibility List



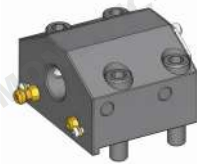
BOLT PATTERN 45 × 80 MM

DS-30 (12-station hybrid turret) / SL-20,30 / TL-15,25 (BOT turret) /

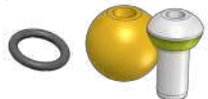
TL-15,25 (12-station hybrid turret) / ST-20/25/30/35 (BOT turret) /

ST-20,25,30,35 12-station hybrid turret

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	SIZE	TOOL HOLDER (3D)
1	M2191-30	Ø1"	INCH	
2	M86045	Ø1 1/4"	INCH	
3	MA2440-02	Ø1 1/2"	INCH	
4	M17045	Ø25	METRIC	
5	M8642-03	Ø32	METRIC	
6	M5123-03	Ø40	METRIC	
7	M1191-30	1"	INCH	
8	M07835	25	METRIC	
9	M38145	1"	INCH	
10	M48145	25	METRIC	
11	M18145	1"	INCH	
12	M28145	25	METRIC	
13	M29145	1"	INCH	
14	M19145	25	METRIC	

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders				
No.	ITEM NO	TOOL CLAMPING	SIZE	TOOL HOLDER (3D)
15	M77145	1"	INCH	
16	M87145	25	METRIC	
17	M97145	1"	INCH	
18	M08145	25	METRIC	
19	M57145	Ø3/4"	INCH	
20	M67145	Ø20	METRIC	
21	M8660-02	1"	INCH	
22	M80245	25	METRIC	
23	M90245	-	INCH	
24	M01245	-	INCH	
25	M11245	-	INCH	

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

HAAS BOT METRIC & INCH TOOL HOLDERS

Brand Compatibility List



ST-20SS, SSY-HYBRID VB24 / ST-30SS, SSY-HYBRID VB24 / DS-30SS, SSY-HYBRID VB24 - BOLT PATTERN (60 × 50.5 mm)

Static Tool Holders				
No.	ITEM NO	APPROXIMATE WEIGHT (kg)	SIZE	TOOL HOLDER (3D)
1	M27145	2.2	INCH	
2	M47145	2.1	INCH	
3	M37145	2.2	METRIC	
4	M04145	2.1	METRIC	
5	M07145	5	INCH	
6	M57735	5	METRIC	
7	M66145	4	INCH	
8	M86145	4	METRIC	
9	M56145	2	INCH	
10	M03065	2	METRIC	

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

OKUMA BOT & BMT TOOL HOLDERS

– TECHNICAL LIST

Brand Compatibility List



BOT TOOL HOLDERS- BOLT PATTERN (45X70)
 ESL6, GENOS L250, L2000 (12 STATION TURRET), L8, LB 2000 EX

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M84365	Ø32		INTERNAL & EXTERNAL COOLANT SUPPLY	USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
2	M06265	25		EXTERNAL COOLANT SUPPLY	USED FOR FACING & FACE GROOVING	

Brand Compatibility List



BOT TOOL HOLDERS- BOLT PATTERN (45X80)
 ES L10 / L2000 (8 STATION TURRET) / LB,LU 300 / 400 / LB 4000 EX / GENOS L400 / L3000-E / LB,LU2500-3000EX / GENOS L250

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M74465	Ø40		INTERNAL & EXTERNAL COOLANT SUPPLY	USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
2	M07835	25		EXTERNAL COOLANT SUPPLY	USED FOR FACING & FACE GROOVING	

Brand Compatibility List



BMT TOOL HOLDERS- BOLT PATTERN (65X73)
 GENOS L300 MW, MYW(RADIAL) / LB2000,2500,3000 EX-M,MW / MULTUS U3000 , U4000 / GENOS L3000-EM / LU3000 EXM/MY

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M70285	25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR FACING & FACE GROOVING	
2	M80285	25			180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
3	M96684	25			USED FOR OD TURNING, OD THREADING & OD GROOVING IN MULTIPLE (M3 & M4) APPLICATIONS FOR MAIN & SUB SPINDLE	
4	M91784	SH32 BLADE WIDTH 32		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR PARTING WITH BLADE	
5	M11284	Ø40			180° REVERSIBLE & USED FOR 'U' DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	

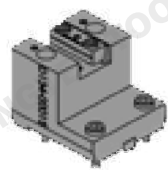
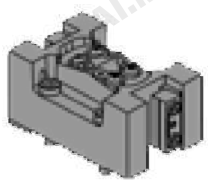
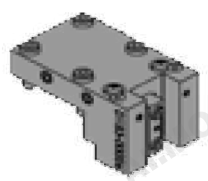
Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

BMT-40 METRIC TOOL HOLDERS

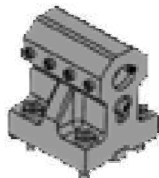
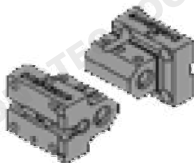
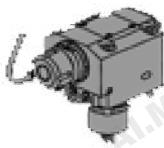
Brand Compatibility List



BOLT HOLE PATTERN - 50 × 50 mm
EUROTECH B436 / B438

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M33485	16		EXTERNAL COOLANT SUPPLY	USED FOR FACING & FACE GROOVING	
2	M43485	16				
3	M53485	16				
4	M63485	16			USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
5	M73485	16				
6	M83485	16				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
7	M93485	Ø20		INTERNAL & EXTERNAL COOLANT SUPPLY	USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
8	M04485	Ø20				
Driven Tools						
9	M4097	ER25 RANGE 1-16		EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD SLOTTING & MILLING	
10	M5097	ER25 RANGE 1-16			180° REVERSIBLE & USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING	

BMT-55 INCH TOOL HOLDERS

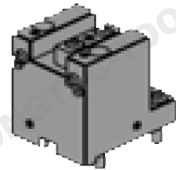
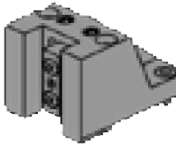
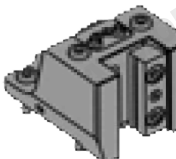
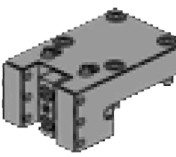
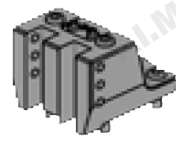
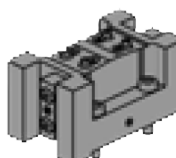
Brand Compatibility List



BOLT HOLE PATTERN - 65 × 63 mm

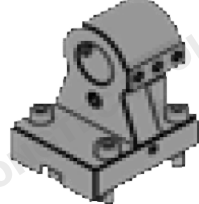
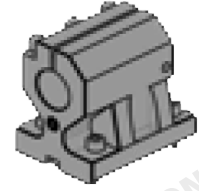
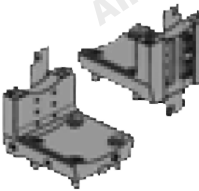
EUROTECH B446 T2 / B465 T2 / B620 / E42SL

EUROTECH B446 T3 / B465 T3 / B545 / B565 / B745 / B765

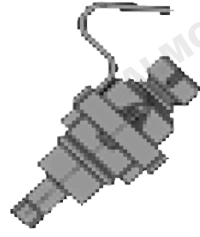
Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M22485	0.75"		EXTERNAL COOLANT SUPPLY	USED FOR FACING & FACE GROOVING	
2	M42485	0.75"			USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
3	M23385	0.75"				
4	M52485	0.75"				
5	M62485	0.75"				
6	M72485	0.75"				
7	M82485	0.75"				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
8	M40485	Ø1.25"		INTERNAL & EXTERNAL COOLANT SUPPLY	USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
9	M60485	Ø1.50"				
10	M33385	Ø1.25"				
11	M40185	Ø1.50"				
12	M92485	Ø1.25"				
13	M03485	Ø1.50"		EXTERNAL COOLANT SUPPLY		
14	M13485	Ø2.0"				
15	M23485	SH32		INTERNAL & EXTERNAL COOLANT SUPPLY	USED FOR PARTING WITH BLADE	

Driven Tools

9	M7417	ER32 RANGE 2-20		EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD SLOTTING & MILLING	
10	M8417	ER32 RANGE 2-20			180° REVERSIBLE & USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING	

BMT-44 METRIC TOOL HOLDERS

Brand Compatibility List



MX-100 / NTJ-100 / NTY3-100 / WY-100 II (12 ST) / SC-100 / SUPER NTMX / MX-5 / WT-100

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M39584	20		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR FACING & FACE GROOVING	
2	M60284	20			180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
3	M79784	Ø25		INTERNAL & EXTERNAL COOLANT SUPPLY	USED IN 24 STATION BMT TOOL DISC (A/F 320 HAVING 15 DEGREE INDEXING OPTION	
4	M41385	Ø20			180° REVERSIBLE & USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
5	M47285	Ø25				
6	M29584	Ø32				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
7	M09584	20		EXTERNAL COOLANT SUPPLY	USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING ON BOTH SIDES (SUB & MAIN SPINDLE)	
8	M67285	SH26		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR PARTING WITH BLADE	
Driven Tools						
9	M1038	ER25 RANGE 1-13		EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD SLOTTING & MILLING	
10	M3038	ER25 RANGE 1-13				
11	M4038	ER25 RANGE 1-16			180° REVERSIBLE & USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING	

BMT-45 METRIC STATIC & DRIVEN TOOL HOLDERS

Brand Compatibility List



BOLT HOLE PATTERN - 60 × 50 mm

WT150, 250 / WT150II, 250II / WTW150 / WTS150 / SUPER NTM3 /
SUPER NTJ / SUPER NTJX / SC150, 200, 250 / NTY3 250 /
TW10M, MY, MM, MMY, MMY /
TW20M, MY, MM, MMY, MMY (16 ST) /
WY250 / AS200 (15, 24 ST)

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M98584	20		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR FACING & FACE GROOVING	
2	M38185	25				
3	M90385	20			180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
4	M28584	25				
5	M59784	20			USED IN 24 STATION BMT TOOL DISC (A/F 320 HAVING 15 DEGREE INDEXING OPTION	

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
6	M68584	Ø25		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR 'U' DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
7	M38584	Ø32				
8	M21385	Ø40				
9	M77185	Ø40				
10	M80485	Ø40				
11	M31385	SH32		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR PARTING WITH BLADE	

Driven Tools

11	M2417	ER25 RANGE 1-16		EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD SLOTTING & MILLING	
12	M3417	ER25 RANGE 1-16			180° REVERSIBLE & USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING	

BMT-45 METRIC STATIC & DRIVEN TOOL HOLDERS

Brand Compatibility List



GL250Y/S

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M97084	20	 	EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR FACING & FACE GROOVING	
2	M53284	20				
3	M16284	20			180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
4	M85284	20				
5	M63284	20			USED FOR OD TURNING, OD THREADING & OD GROOVING IN MULTIPLE (M3 & M4) APPLICATIONS FOR MAIN & SUB SPINDLE	
6	M95284	20				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
7	M82185	Ø20		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
8	M44384	Ø25				
9	M94084	Ø32				
10	M49084	Ø40				
11	M14384	Ø32				
12	M92185	Ø32		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
13	M26284	Ø32				
14	M09084	SH26 BLADE WIDTH 26		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR PARTING WITH BLADE	

Driven Tools

15	M4107	ER25 RANGE 1-16		EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD SLOTTING & MILLING	
16	M1007	ER25 RANGE 1-16		EXTERNAL COOLANT SUPPLY		
17	M2007	ER25 RANGE 1-16		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING	

BMT-55 METRIC STATIC & DRIVEN TOOL HOLDERS

Brand Compatibility List



GL300Y/S

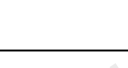
Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M74384	25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR FACING & FACE GROOVING	
2	M19684	Ø40		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
3	M02084	Ø40				
4	M39484	Ø20				
5	M55085	20		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
6	M81484	25				
7	M03084	25				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
8	M22084	25		EXTERNAL COOLANT SUPPLY	USED FOR OD TURNING, OD THREADING & OD GROOVING IN MULTIPLE (M3 & M4) APPLICATIONS FOR MAIN & SUB SPINDLE	
9	M13084	25				
10	M68185	SH32 BLADE WIDTH 32		INTERNAL & EXTERNAL COOLANT SUPPLY	USED FOR OD TURNING, OD THREADING & OD GROOVING IN MULTIPLE (M3 & M4) APPLICATIONS FOR MAIN & SUB SPINDLE	

Driven Tools

11	M6317	ER25 RANGE 1-16	      	EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD SLOTTING & MILLING	
12	M6117	ER25 RANGE 1-16				
13	M4117	ER32 RANGE 2-20				
14	M4317	ER25 RANGE 1-16			180° REVERSIBLE & USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING	
15	M5317	ER32 RANGE 2-20				
16	M0317	ER25 RANGE 1-16				
17	M1317	ER32 RANGE 2-20				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

BMT-65 METRIC STATIC & DRIVEN TOOL HOLDERS

Brand Compatibility List



GL350M/Y/S

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M44484	25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR FACING & FACE GROOVING	
2	M96084	25				
3	M52084	Ø40		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
4	M51384	Ø50				
5	M80584	Ø40				
6	M03884	Ø25				
7	M31384	Ø32				
8	M60684	Ø25				
9	M42084	25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
10	M20584	25				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
11	M62884	25		EXTERNAL COOLANT SUPPLY	USED FOR OD TURNING, OD THREADING & OD GROOVING IN MULTIPLE (M3& M4) APPLICATIONS FOR MAIN & SUB SPINDLE	
12	M42385	25				
13	M92385	SH32 BLADE WIDTH 32		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR PARTING WITH BLADE	
Driven Tools						
14	M4027	ER32 RANGE 2-20		EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD SLOTTING & MILLING	
15	M3227	ER32 RANGE 2-20				
16	M7127	ER32 RANGE 2-20		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING	
17	M0227	ER32 RANGE 2-20				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

BMT-75 METRIC STATIC & DRIVEN TOOL HOLDERS

Brand Compatibility List



GL450M/Y

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M20084	25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR FACING & FACE GROOVING	
2	M68684	32				
3	M17684	Ø60		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
4	M43484	25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
5	M47684	32				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

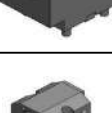
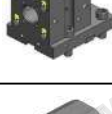
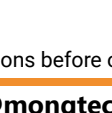
Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
11	M83484	32		EXTERNAL COOLANT SUPPLY	USED FOR OD TURNING, OD THREADING & OD GROOVING IN MULTIPLE (M3 & M4) APPLICATIONS FOR MAIN & SUB SPINDLE	
12	M46285	SH32		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR PARTING WITH BLADE	
Driven Tools						
14	M1037	ER32 RANGE 2-20		EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD SLOTTING & MILLING	
15	M3037	ER40 RANGE 3-26				
16	M1137	ER40 RANGE 3-26			180° REVERSIBLE & USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING	

BMT-65 METRIC STATIC & DRIVEN TOOL HOLDERS

Brand Compatibility List



BOLT HOLE PATTERN - 73 × 70 mm

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M44484	25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR FACING & FACE GROOVING	
2	M62084	25				
3	M96084	25				
4	M21484	25				
5	M31484	25				
6	M52084	Ø40		INTERNAL & EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR U-DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
7	M51384	Ø50				
8	M80584	Ø40				
9	M33884	Ø50				
10	M33084	Ø40				
11	M31384	Ø40				
12	M03884	Ø25				
13	M31384	Ø32				
14	M60684	Ø25				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
15	M42084	25		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
16	M37084	25				
17	M20584	25				
18	M62884	25		EXTERNAL COOLANT SUPPLY	USED FOR OD TURNING, OD THREADING & OD GROOVING IN MULTIPLE (M3 & M4) APPLICATIONS FOR MAIN & SUB SPINDLE	
19	M43084	SH32 BLADE WIDTH 32		EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR PARTING WITH BLADE	

Driven Tools

20	M4027	ER32 RANGE 2-20		EXTERNAL COOLANT SUPPLY	USED FOR STRAIGHT (0°) OD DRILLING & OD SLOTTING & MILLING	
21	M3227	ER32 RANGE 2-20				
22	M7127	R32 RANGE 2-20			EXTERNAL COOLANT SUPPLY	180° REVERSIBLE & USED FOR RIGHT ANGLE (90°) FACE DRILLING & MILLING
23	M5127	ER32 RANGE 2-20				
24	M0227	ER32 RANGE 2-20				
25	M6227	ER32 RANGE 2-20				

Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

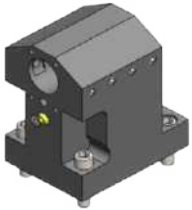
BOT TOOL HOLDERS

Brand Compatibility List



BOLT PATTERN -76 X110 MM

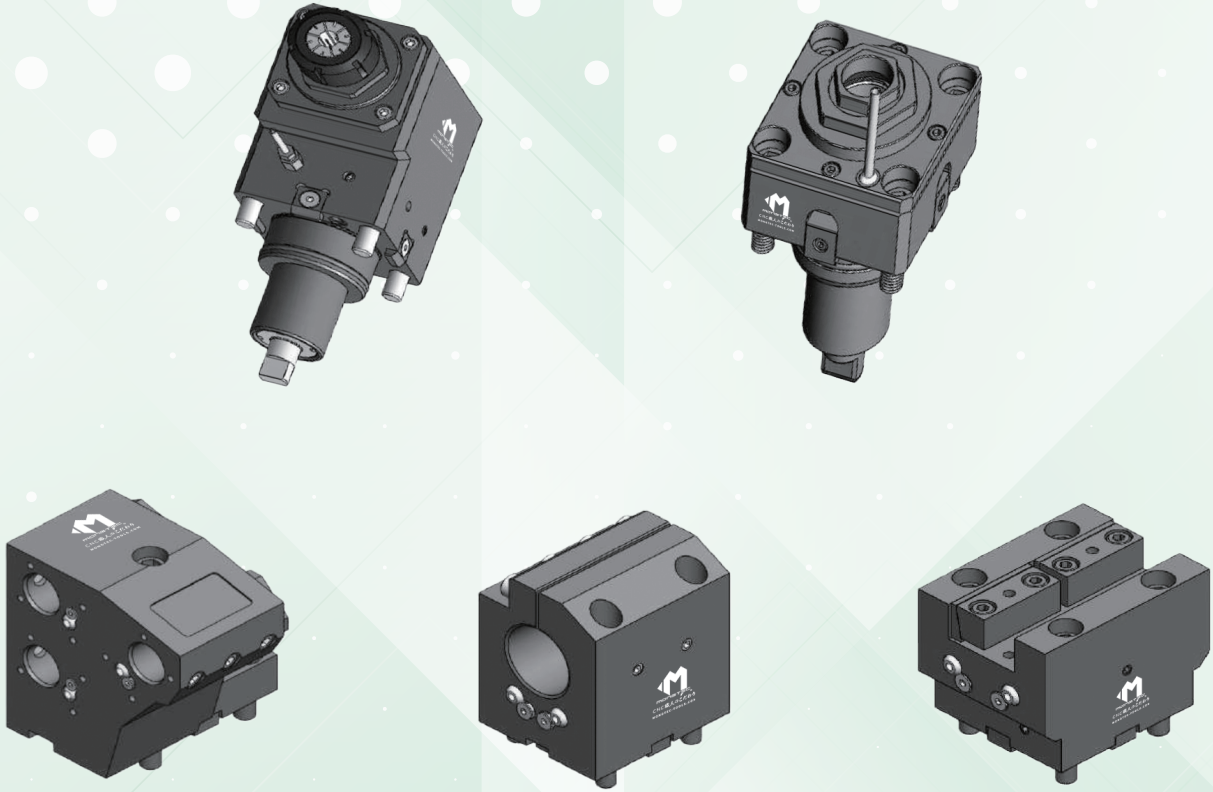
MD200 (100 , 180) 10 STATION / MW 180 ,200 (EX) 10 STATION / MS90,100 10 STATION

Static Tool Holders						
No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
1	M54765	25.4		EXTERNAL COOLANT SUPPLY	USED FOR OD TURNING, OD THREADING, PARTING & OD GROOVING	
2	M12465	25				
3	M64765	Ø38.1		INTERNAL & EXTERNAL COOLANT SUPPLY	USED FOR 'U' DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
4	M79665	Ø40				

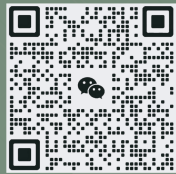
Specifications and dimensions are for reference only and subject to change without notice. Please confirm the latest specifications before ordering.

Static Tool Holders

No.	ITEM NO	TOOL CLAMPING	TOOL ASSEMBLY (3D)	COOLANT SUPPLY	APPLICATION	TOOL HOLDER (3D)
15	M74765	Ø38.1		INTERNAL & EXTERNAL COOLANT SUPPLY	USED FOR 'U' DRILLING, BORING, DRILLING, INTERNAL THREADING, ID GROOVING	
16	M99465	Ø40				
17	M84765	25.4		EXTERNAL COOLANT SUPPLY	USED FOR FACING & FACE GROOVING	
18	M45564	25				



Facebook



WeChat



YouTube



Mongtec Web



LINE



WhatsApp

 **Mongtec Precision Inc.**

TEL : +886-4-22653360

FAX : +886-4-22653386

E-mail : info@mongtec.com

No. 87, Sec. 1, Daqing St., South Dist., Taichung City 402024, Taiwan (R.O.C.)

Ver. 2026.09